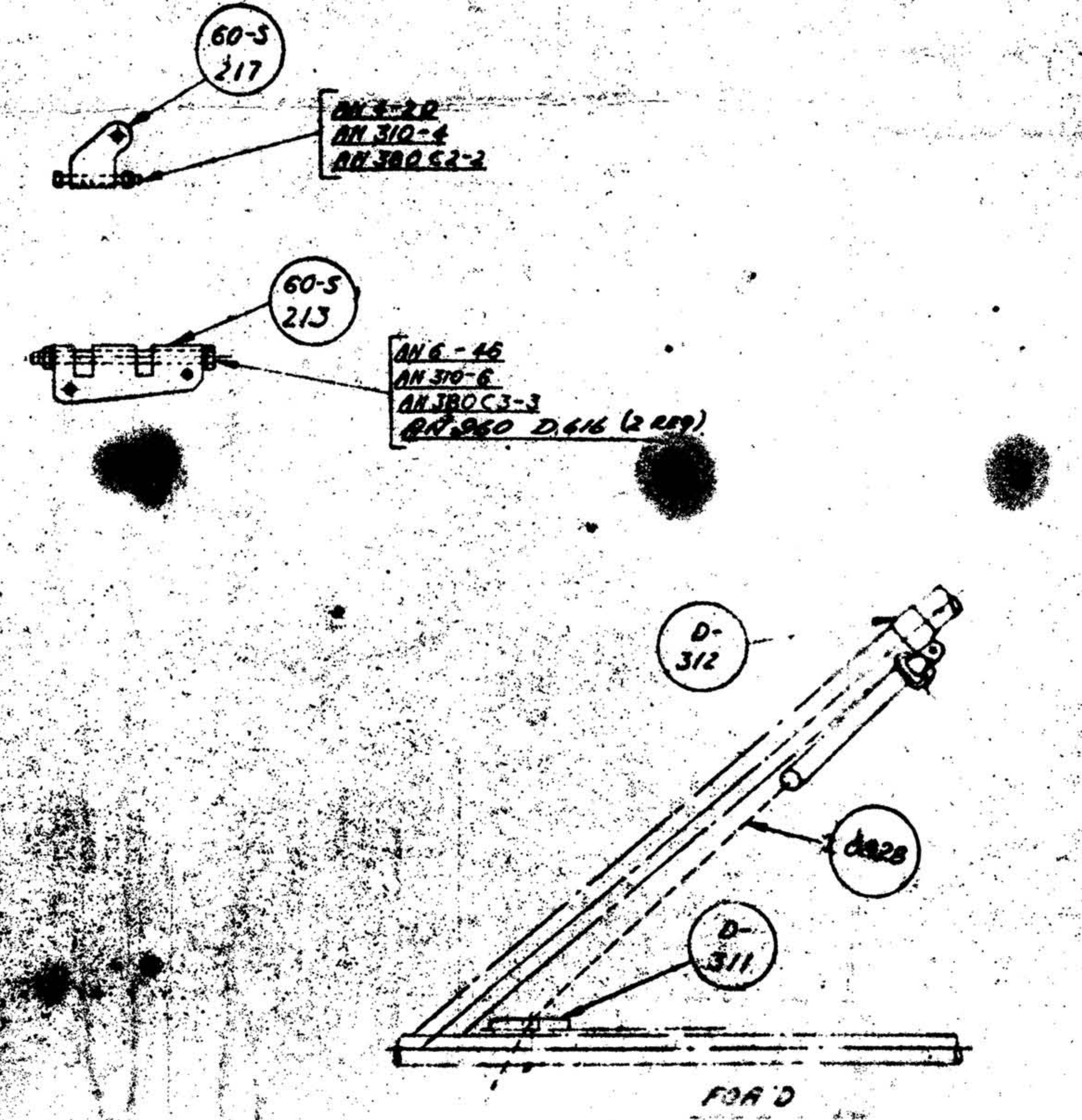
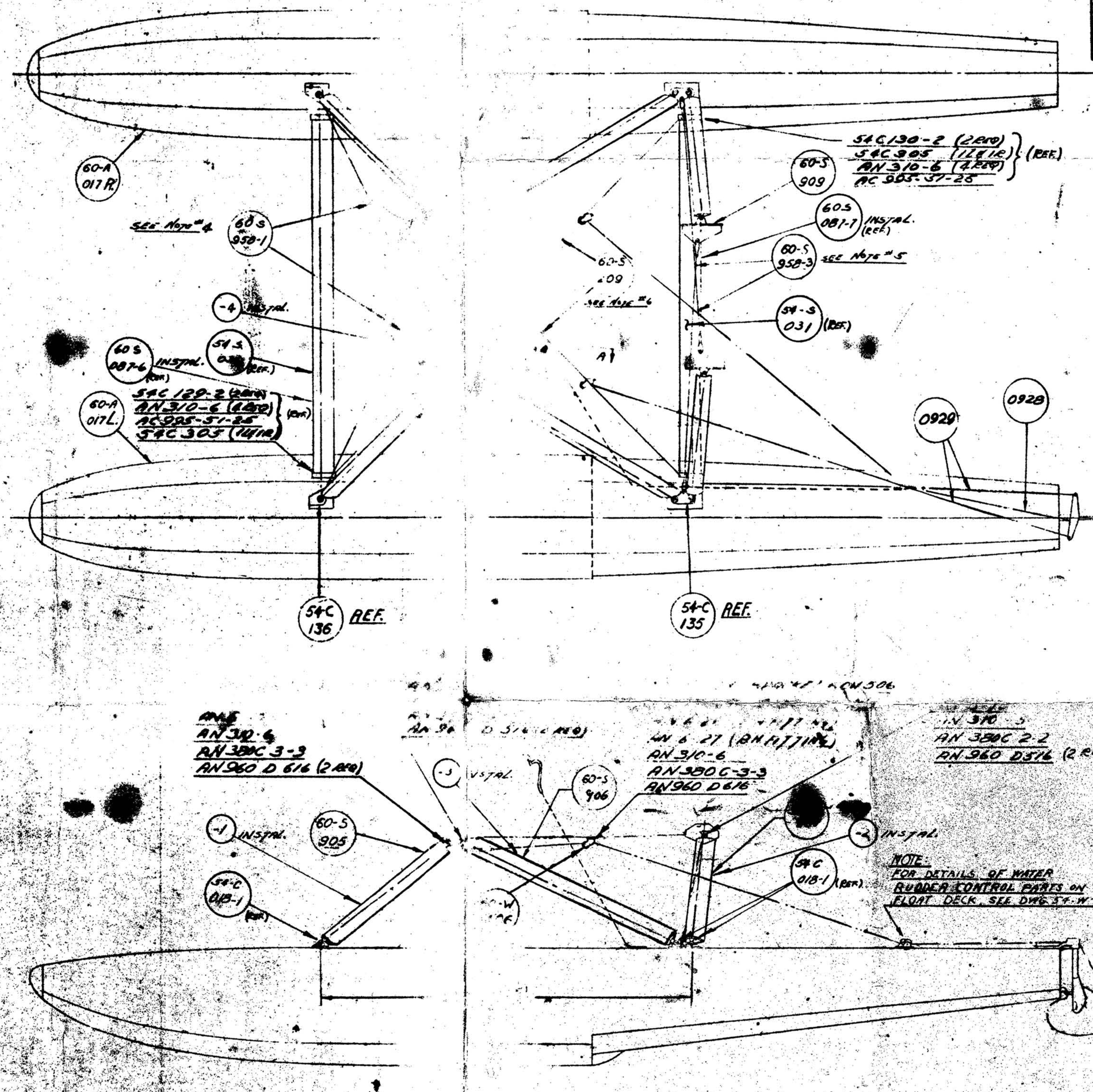
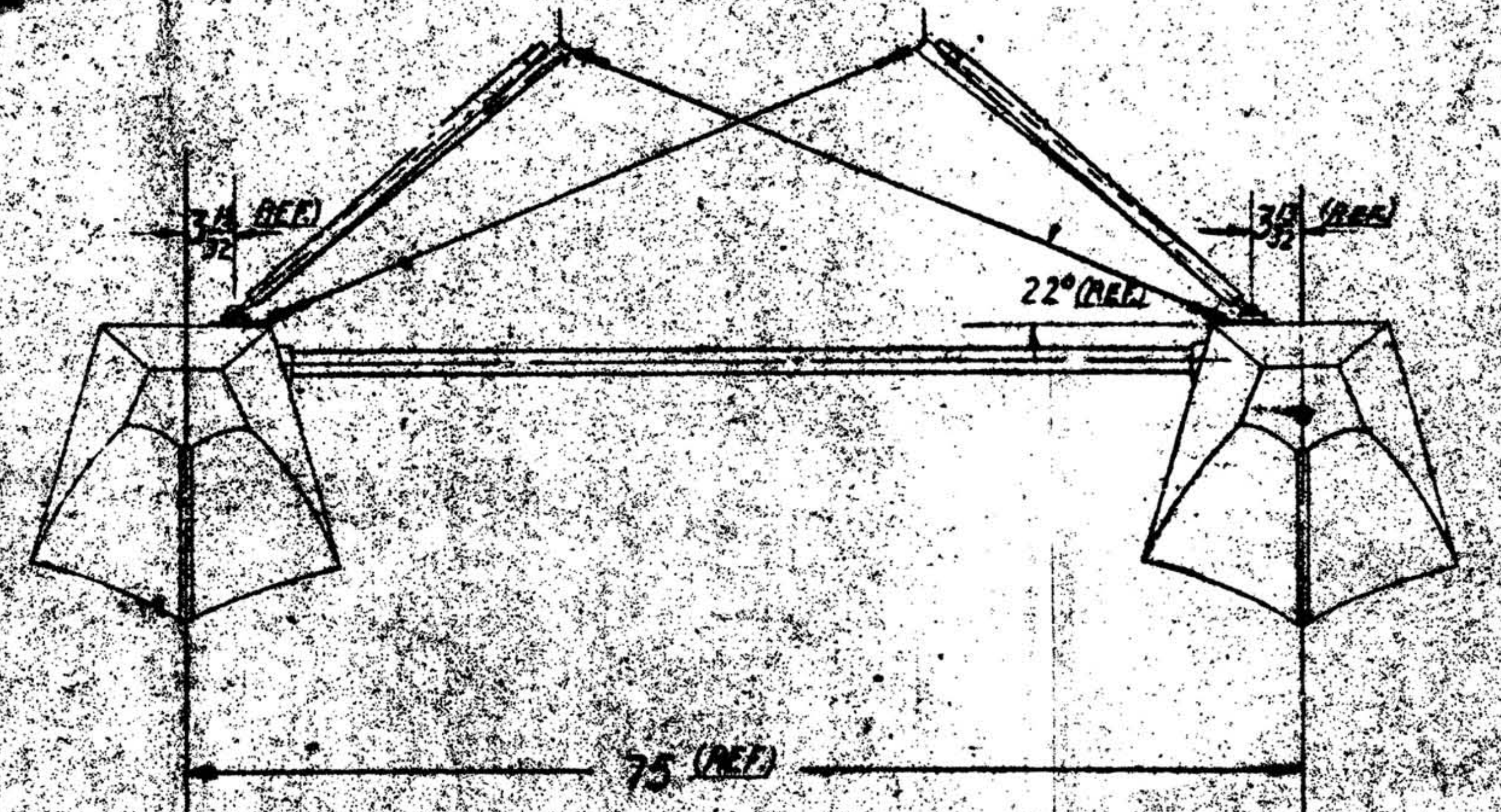
No.	Approved	No.	Approved
1-16	7-31-44		


60-S 217
AN 3-20
AN 310-4
AN 380 C2-2
60-S 213
AN 6-46
AN 310-6
AN 380 C3-3
AN 960 D 616 (2 REQ)
D-312
0928
D-311
FOR'D

VIEW A-A
INSTALLATION-RUDDER RETRACTION GEAR
SCALE - 1/4 SIZE


60-A 017 R
SEE NOTE #4
60 S 958-1
-4 INSTAL.
60 S 087-6 INSTAL. (REF.)
54-S 031 (REF.)
60-A 017 L
54C 129-2 (2 REQ)
AN 310-6 (2 REQ)
AC 995-51-25
54C 305 (14 IN)
(REF.)
54-C 136 REF.
54C 130-2 (2 REQ)
54C 305 (12 IN)
AN 310-6 (2 REQ)
AC 955-37-25
(REF.)
60-S 909
60 S 081-7 INSTAL. (REF.)
60-S 958-3 SEE NOTE #5
60-S 209
SEE NOTE #6
54-S 031 (REF.)
A
0929
0928
54-C 135 REF.
AN 6
AN 310-6
AN 380 C 3-3
AN 960 D 616 (2 REQ)
-1 INSTAL.
60-S 905
54-C 018-1 (REF.)
-3 INSTAL.
60-S 906
AN 6-27 (AN H771 M)
AN 310-6
AN 380 C-3-3
AN 960 D 616
AN 310-5
AN 380 C 2-2
AN 960 D 516 (2 REQ)
-2 INSTAL.
54-C 018-1 (REF.)

NOTE:
FOR DETAILS OF WATER RUDDER CONTROL PARTS ON FLOAT DECK, SEE DWG 54-W-022.


3½ (REF.)
3½ (REF.)
22° (REF.)
75 (REF.)

NOTES:
1. ATTACH [illegible] END OF FRONT CROSS WIRES TO WIRE PULL BEFORE ATTACHING FRONT STRUT.
2. FOR SOCKET [illegible] SEE DWG. 54-M-[illegible]
3. FOR CONTROL ARM WATER RUDDER WIRES SEE DWG. 60-W-502.
4. 54-S-203-2 & 54-S-204-3 COMBINED OR 60-S-220-1 MAY BE USED AS ALT. FOR 60-S-958-1
5. 54-S-203-2 & 54-S-204-4 COMBINED OR 60-S-220-2 MAY BE USED AS ALT. FOR 60-S-958-3
6. USE 60-S-903 AS ALT FOR 60-S-209

	DATE	BY			FINISH DETAILS	NO. OF COATS	

SEE ATTACHED BILL OF MATERIAL

—	—	—	154 80		5-1-44	5-4-44	5-9-44			LIMITS UNLESS OTHERWISE SPECIFIED ±
NEXT ASSEMBLY	PER ASS'Y	PER AIRPL	CALCUL.	ACTUAL	ROTHSCHILD	SCOTT	L N H	5-10-44		SCALE: 1" = 12"
	NO. REQUIRED		WEIGHT		DRAWN	CHECKED	CHECKED	APPROVED	APPROVED	DATE OF PRINTING

AIRCRAFT CORPORATION
EGE POINT LONG ISLAND, N.Y.

FLOAT INSTALLATION
PIPER L-4A, J-3

60-S-908A